

GI CROSS

Equal Four Way Cross · Galvanised Malleable Iron

SKU: SW-0120

BRAND: JIANZHI

SIZE 1/8" TO 4"

BSPT / NPT FEMALE



FIG. 1 | GI CROSS, FOUR FEMALE THREADED OUTLETS

PRODUCT OVERVIEW

The SWBM GI Cross has four female threaded openings set at 90 degrees to one another, allowing a line to be split in two perpendicular directions from a single junction. It replaces a pair of tees where space is tight and keeps the branch centres on one plane.

The body is cast in malleable iron with reinforcing bands at each socket and hot dip galvanised. It is widely used on sprinkler grids, manifolds and pipe framed structures.

Fitting type	Equal cross, four way
Function	Two perpendicular branches
Material	Malleable cast iron, galvanised
End connection	Female threaded, four ends
Standard	EN 10242 / ISO 49
Size range	1/8" to 4" (DN6 to DN100)

TECHNICAL SPECIFICATION

Dimensional standard	EN 10242 / ISO 49	Threads (BSPT)	ISO 7-1 / EN 10226-1
Material	Malleable cast iron, EN-GJMB-350-10	Threads (NPT)	ASME B1.20.1
Tensile strength	350 N/mm ² minimum	Internal thread	Parallel Rp, ISO 228-1
Elongation	10 per cent minimum	Working pressure	25 bar (363 psi) maximum
Finish	Hot dip galvanised	Figure reference	EN 10242 fig. 180
Zinc coating	Not less than 500 g/m ²	Ends	Female threaded, four ends



BILL OF MATERIALS

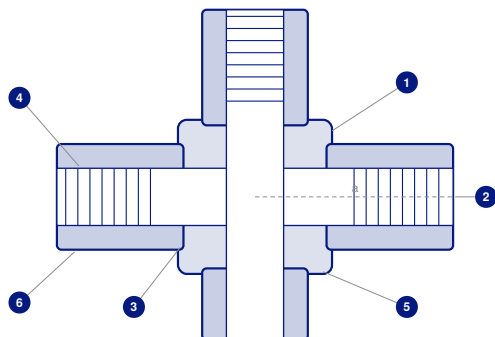


FIG. 2 | SECTIONAL ARRANGEMENT

#	FEATURE	DESCRIPTION
1	Body	Malleable cast iron, one piece
2	Female sockets (4 nos.)	Parallel Rp to ISO 228-1, or NPT
3	Reinforcing band	Raised band at each socket mouth
4	Waterway	Full bore through both axes
5	Junction fillet	Radiused internal corners at the crossing
6	Galvanised coating	Hot dip zinc, inside and out

One piece fitting with no seals or moving parts. Sealing is made on the threads using PTFE tape or an approved thread sealant.

DIMENSIONS AND WEIGHTS

SIZE	DN	THREAD	A (MM)	Z (MM)	END TO END (MM)
1/4"	8	1/4"	21	11	42
3/8"	10	3/8"	25	15	50
1/2"	15	1/2"	28	15	56
3/4"	20	3/4"	33	18	66
1"	25	1"	38	21	76
1.1/4"	32	1.1/4"	45	26	90
1.1/2"	40	1.1/2"	50	31	100
2"	50	2"	58	34	116
2.1/2"	65	2.1/2"	69	42	138
3"	80	3"	78	48	156
4"	100	4"	96	60	192

a = centre of body to face of socket, z = assembly length after make up, end to end = 2a. Size 1/8" is offered but is not covered by the pattern table above. Dimensions are taken from the EN 10242 / ISO 49 pattern for this figure and are nominal. Masses are not published for this item and are therefore not stated. Certified drawings and weights for the make supplied are issued on request.

ORDERING INFORMATION

FIELD	OPTIONS
Product code	SW-0120
Size	1/8", 1/4", 3/8", 1/2", 3/4", 1", 1.1/4", 1.1/2", 2", 2.1/2", 3", 4"
Thread	BSPT or NPT, as ordered
Material	Malleable cast iron, hot dip galvanised
Order example	SW-0120 / 1" / BSPT / GALVANISED

Stock held in Dubai for fast despatch across the UAE and GCC. Contact our sales desk for pricing, availability, project quantities and certification requirements.



PRESSURE AND TEMPERATURE

Maximum working pressure	25 bar (363 psi), non-shock
Water and general service	25 bar at -20°C to +120°C
Steam and hot media	Derated, confirm the duty with SWBM
Temperature range	-20°C to +200°C

Ratings are those published for malleable cast iron threaded fittings to EN 10242 and apply to non-shock service. Confirm the rating for the make supplied before use in a certified or fire rated system.

TYPICAL APPLICATIONS

- Water supply and distribution networks
- Fire protection and sprinkler pipework
- Compressed air and low pressure gas lines
- Building services, HVAC and plant rooms
- Irrigation, drainage and utility piping
- General industrial and workshop pipework

COMPLIANCE AND QUALITY

- Manufactured to EN 10242 / ISO 49
- Material EN-GJMB-350-10 malleable cast iron
- Taper external threads to ISO 7-1 / EN 10226-1
- NPT threads to ASME B1.20.1 available to order
- Hot dip galvanised, zinc coating not less than 500 g/m²
- Air tightness tested before despatch
- Material test certificate EN 10204 3.1 on request

INSTALLATION AND OPERATION

- Clean and de-burr the pipe thread before assembly
- Apply PTFE tape or an approved thread sealant to the male thread only
- Tighten with a pipe wrench on the fitting body or hexagon
- Do not over-tighten, cast iron will crack if it is forced
- Avoid heavy tool marks, they break the galvanised coating
- Pressure test the joint before covering or insulating the line

COMPANY

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