



GI PLUG – MALE THREADED

Male Threaded Blanking Plug · Galvanised Malleable Iron

SKU: SW-0123

BRAND: JIANZHI

SIZE 1/8" TO 4"

BSPT / NPT MALE



FIG. 1 | GI PLUG, MALE THREADED, SQUARE HEAD

PRODUCT OVERVIEW

The SWBM GI Plug blanks off a female threaded outlet on a fitting, valve body, manifold or vessel. It closes an unused branch, seals a test or drain point, and secures an outlet left for future connection.

The raised square head takes a standard plug spanner, so the plug can be removed and refitted without damaging the seat. The body is cast in malleable iron and hot dip galvanised.

Fitting type	Blanking plug, male threaded
Function	Closes a female threaded outlet
Material	Malleable cast iron, galvanised
End connection	Male threaded, one end
Standard	EN 10242 / ISO 49
Size range	1/8" to 4" (DN6 to DN100)

TECHNICAL SPECIFICATION

Dimensional standard	EN 10242 / ISO 49	Threads (BSPT)	ISO 7-1 / EN 10226-1
Material	Malleable cast iron, EN-GJMB-350-10	Threads (NPT)	ASME B1.20.1
Tensile strength	350 N/mm ² minimum	Internal thread	Parallel Rp, ISO 228-1
Elongation	10 per cent minimum	Working pressure	25 bar (363 psi) maximum
Finish	Hot dip galvanised	Figure reference	EN 10242 fig. 290
Zinc coating	Not less than 500 g/m ²	Ends	Male threaded, one end



PRODUCT DATA SHEET

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Ref. SW-0123 | Rev. 01

BILL OF MATERIALS

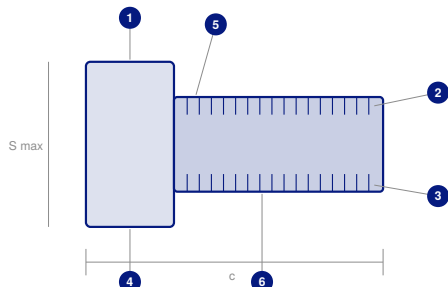


FIG. 2 | SECTIONAL ARRANGEMENT

#	FEATURE	DESCRIPTION
1	Square head	Raised drive for a plug spanner
2	Male thread	Taper R to ISO 7-1, or NPT
3	Collar face	Bearing face against the fitting
4	Thread run-out	Machined relief at the collar
5	Solid body	No waterway, full blanking section
6	Galvanised coating	Hot dip zinc, inside and out

One piece fitting with no seals or moving parts. Sealing is made on the threads using PTFE tape or an approved thread sealant.

DIMENSIONS AND WEIGHTS

SIZE	DN	THREAD	C (MM)	S MAX (MM)
1/8"	6	1/8"	20	7
1/4"	8	1/4"	22	8
3/8"	10	3/8"	24	10
1/2"	15	1/2"	26	11
3/4"	20	3/4"	32	17
1"	25	1"	36	19
1.1/4"	32	1.1/4"	39	22
1.1/2"	40	1.1/2"	41	22
2"	50	2"	48	27
2.1/2"	65	2.1/2"	54	32
3"	80	3"	60	36
4"	100	4"	70	41

c = overall length including the head, S max = across flats of the drive. Hexagon head plugs are offered against the same pattern. Dimensions are taken from the EN 10242 / ISO 49 pattern for this figure and are nominal. Masses are not published for this item and are therefore not stated. Certified drawings and weights for the make supplied are issued on request.

ORDERING INFORMATION

FIELD	OPTIONS
Product code	SW-0123
Size	1/8", 1/4", 3/8", 1/2", 3/4", 1", 1.1/4", 1.1/2", 2", 2.1/2", 3", 4"
Thread	BSPT or NPT, as ordered
Material	Malleable cast iron, hot dip galvanised
Order example	SW-0123 / 1/2" / BSPT / GALVANISED

Stock held in Dubai for fast despatch across the UAE and GCC. Contact our sales desk for pricing, availability, project quantities and certification requirements.



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PRESSURE AND TEMPERATURE

Maximum working pressure	25 bar (363 psi), non-shock
Water and general service	25 bar at -20°C to +120°C
Steam and hot media	Derated, confirm the duty with SWBM
Temperature range	-20°C to +200°C

Ratings are those published for malleable cast iron threaded fittings to EN 10242 and apply to non-shock service. Confirm the rating for the make supplied before use in a certified or fire rated system.

TYPICAL APPLICATIONS

- Water supply and distribution networks
- Fire protection and sprinkler pipework
- Compressed air and low pressure gas lines
- Building services, HVAC and plant rooms
- Irrigation, drainage and utility piping
- General industrial and workshop pipework

COMPLIANCE AND QUALITY

- Manufactured to EN 10242 / ISO 49
- Material EN-GJMB-350-10 malleable cast iron
- Taper external threads to ISO 7-1 / EN 10226-1
- NPT threads to ASME B1.20.1 available to order
- Hot dip galvanised, zinc coating not less than 500 g/m²
- Air tightness tested before despatch
- Material test certificate EN 10204 3.1 on request

INSTALLATION AND OPERATION

- Clean and de-burr the pipe thread before assembly
- Apply PTFE tape or an approved thread sealant to the male thread only
- Tighten with a pipe wrench on the fitting body or hexagon
- Do not over-tighten, cast iron will crack if it is forced
- Avoid heavy tool marks, they break the galvanised coating
- Pressure test the joint before covering or insulating the line

COMPANY

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