CS A105N 3000 / 6000 PSI ROUND PLUG – MALE THREADED

Round Head Plug · Forged Carbon Steel · Class 3000 / 6000

SKU: SW-0201 | BRAND: BOTHWELL | CLASS 3000 / 6000 | NPT THREADED

FIG. 1 | CS A105N ROUND HEAD PLUG, NPT THREADED

PRODUCT OVERVIEW

The SWBM CS A105N Round Plug blanks off a female NPT outlet where a hexagon head would foul adjacent pipework or insulation. The plain round body is driven on internal flats or on a machined slot rather than an external hexagon.

It is forged from A105N and made to ASME B16.11 in Class 3000 and Class 6000, so it holds the full line rating.

Fitting type	**Blanking plug, round head**
Function	**Closes a female threaded outlet**
Material	**ASTM A105N forged steel**
End connection	**Male NPT, one end**
Standard	**ASME B16.11**
Size range	**1/8" to 4" (DN6 to DN100)**

TECHNICAL SPECIFICATION

Material	**ASTM A105N carbon steel**
Manufacture	**Forged and normalised**
Dimensional standard	**ASME B16.11**
Pressure class	**Class 3000 / 6000**
Ends	**Male NPT, one end**
Threads	**ASME B1.20.1 NPT**

Finish	**Black, oiled for transport**
Marking	**Grade, class, size and heat number**
Temperature range	**-29°C to +425°C**
Country of origin	**Taiwan**
Certification	**EN 10204 3.1 on request**

BILL OF MATERIALS

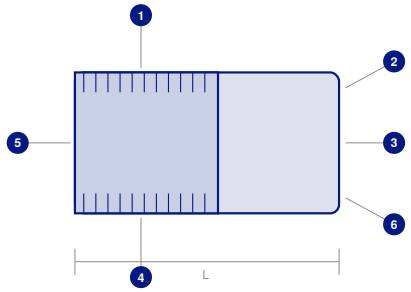

FIG. 2 | SECTIONAL ARRANGEMENT

#	FEATURE	DESCRIPTION
1	Round head	Plain cylindrical body, low profile
2	Male NPT thread	Thread to ASME B1.20.1
3	Drive	Internal or slotted drive, to the make supplied
4	Solid body	No waterway, full blanking section
5	Thread run-out	Machined relief at the shoulder
6	Marking	Grade, class, size and heat number

One piece forged fitting with no seals or moving parts. The same figure is stocked in the threaded and socket weld patterns and in higher classes as separate items.

DIMENSIONS AND WEIGHTS

SIZE	DN	THREAD / SOCKET	PIPE OD (MM)
1/8"	6	1/8" NPT	10.3
1/4"	8	1/4" NPT	13.7
3/8"	10	3/8" NPT	17.1
1/2"	15	1/2" NPT	21.3
3/4"	20	3/4" NPT	26.7
1"	25	1" NPT	33.4
1.1/4"	32	1.1/4" NPT	42.2
1.1/2"	40	1.1/2" NPT	48.3
2"	50	2" NPT	60.3
2.1/2"	65	2.1/2" NPT	73.0
3"	80	3" NPT	88.9
4"	100	4" NPT	114.3

Pipe outside diameters are to ASME B36.10M and are the sizes the socket or thread is made to suit. Body dimensions, socket depth and minimum wall are to ASME B16.11 and are issued on certified drawings against order. Masses are not published for this item.

ORDERING INFORMATION

FIELD	OPTIONS
Product code	SW-0201
Size	1/8", 1/4", 3/8", 1/2", 3/4", 1", 1.1/4", 1.1/2", 2", 2.1/2", 3", 4"
Thread	NPT to ASME B1.20.1
Material	ASTM A105N forged carbon steel
Order example	**SW-0201 / 1/2" / NPT / CLASS 3000**

Stock held in Dubai for fast despatch across the UAE and GCC. Contact our sales desk for pricing, availability, project quantities and certification requirements.

PRESSURE AND TEMPERATURE

Pressure class	**To ASME B16.11**
Basis of the class	**A class designation, not a psi rating**
Temperature range	**-29°C to +425°C for A105N**
Rating	**Take the allowable from the design code**

ASME B16.11 class designations are not cold working pressures in psi. The allowable pressure at temperature must be taken from the applicable design code for A105N. Confirm the duty with SWBM before use above 425°C or below -29°C, and for sour service.

TYPICAL APPLICATIONS

- Oil and gas gathering and process piping
- Refinery and petrochemical plant
- Steam, condensate and boiler house piping
- Instrument tappings and small bore branch connections
- Hydraulic and high pressure utility lines
- Power generation and industrial process plant

COMPLIANCE AND QUALITY

- Manufactured to ASME B16.11
- Material ASTM A105N, normalised carbon steel forging
- NPT threads to ASME B1.20.1
- Marked with grade, class, size and heat number
- Material test certificate EN 10204 3.1 on request
- Suitable for ASME B31.1 and B31.3 piping systems
- NACE MR0175 compliant material against enquiry

INSTALLATION AND OPERATION

- Check the thread form and class against the mating component before assembly
- Apply an approved thread sealant or PTFE tape to the male thread only
- Make up to the correct engagement, do not rely on sealant to bridge a slack fit
- Support small bore branch connections against vibration and cantilever load
- Do not exceed the allowable stress for A105N at the design temperature
- Hydrotest the joint in line with the applicable design code

COMPANY
Sunel Wala Building Materials
Trading Co. LLC (SWBM)
Dubai, United Arab Emirates

SALES ENQUIRIES
info@swbm-fittings.com
Tel: +971 4 238 5652
Mobile / WhatsApp: +971 50 748 1772

ONLINE
www.swbm-fittings.com
Brand: Bothwell

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