SS316L 6000 PSI REDUCING HEX NIPPLE

Reducing Hex Nipple · Forged Stainless Steel ASTM A182 F316/F316L · Male NPT Both Ends to BS 3799

BRAND: SW FLOW CONTROLS | SKU: SW-0262 | SIZE 1/4" X 1/8" TO 2" X 1/2" | CLASS 6000

FIG. 1 | SS316L 6000 PSI REDUCING HEX NIPPLE

PRODUCT OVERVIEW

The SWBM SS316L 6000 PSI Reducing Hex Nipple joins two female threaded fittings, valves or instruments of different sizes. It is forged from ASTM A182 F316/F316L stainless steel, solution annealed, and made to the dimensions of BS 3799 Class 6000.

Both ends carry male NPT taper threads to ASME B1.20.1. The Class 6000 bore gives the heavier wall needed for high pressure service, and the integral hex centre takes a standard spanner.

Fitting type	**Reducing hex nipple, forged**
End connection	**Male NPT, ASME B1.20.1**
Material	**ASTM A182 F316/F316L forged stainless steel**
Pressure class	**Class 6000 (6000 lb)**
Standard	**BS 3799**
Size range	**1/4" x 1/8" to 2" x 1/2"**

TECHNICAL SPECIFICATION

Design standard	**BS 3799**
Material	**ASTM A182 F316/F316L forged stainless steel**
Pressure class	**Class 6000**
End connection	**Male NPT, both ends**
Size range	**1/4" x 1/8" to 2" x 1/2"**
Thread standard	**ASME B1.20.1 (NPT)**

Heat treatment	**Solution annealed**
Marking	**MSS SP-25**
Surface finish	**Natural forged, machined ends**
Temperature range	**-196°C to +425°C**

BILL OF MATERIALS

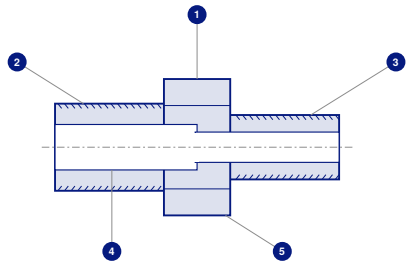

FIG. 2 | SECTIONAL ARRANGEMENT (SCHEMATIC)

#	COMPONENT	MATERIAL / DETAIL
1	Body	ASTM A182 F316/F316L, solution annealed
2	Large male end	Male NPT to ASME B1.20.1
3	Small male end	Male NPT to ASME B1.20.1
4	Waterway bore	Bore b, small size, Class 6000
5	Hex	Wrench flats, across flats A

One piece forging or bar stock machined. Items 2 to 5 are integral features, listed to identify the critical dimensional and inspection points. BSPT threads can be offered against enquiry.

DIMENSIONS

SIZE (LARGE X SMALL)	HEX A/F A (MM)	LENGTH W (MM)	THREAD E LARGE (MM)	THREAD F SMALL (MM)	HEX LENGTH C (MM)	BORE B (MM)
1/4" x 1/8"	15	31	15.5	11.0	6	2
3/8" x 1/4"	18	39	16.5	15.5	8	6
1/2" x 3/8"	22	44	20.5	16.5	8	8
1/2" x 1/4"	22	43	20.5	15.5	8	6
3/4" x 1/2"	27	50	21.5	20.5	9	11
3/4" x 3/8"	27	46	21.5	16.5	9	8
1" x 3/4"	35	56	25.5	21.5	10	13
1" x 1/2"	35	55	25.5	20.5	10	11
1.1/2" x 1"	50	67	26.5	25.5	16	17
1.1/2" x 3/4"	50	63	26.5	21.5	16	13
1.1/2" x 1/2"	50	62	26.5	20.5	16	11
2" x 1.1/2"	62	70	27.5	26.5	17	30
2" x 1"	62	70	27.5	25.5	18	17
2" x 3/4"	62	65	27.5	21.5	17	13
2" x 1/2"	62	65	27.5	20.5	18	11

A = hex across flats, W = overall length, E = thread length at large end, F = thread length at small end, C = hex length, b = bore for Class 6000. Dimensions in accordance with BS 3799. Dimensions are nominal. Weights and certified drawings are issued on request.

ORDERING INFORMATION

FIELD	OPTIONS
Product code	SW-0262
Size	Large x small, e.g. 1/2" x 1/4", 1" x 1/2", 2" x 1"
Class	Class 6000
Thread	NPT male to ASME B1.20.1. BSPT on enquiry
Certification	EN 10204 3.1 on request
Order example	**SW-0262 / 1" x 1/2" / CL6000 / NPT / F316L**

Stock held in Dubai for fast despatch across the UAE and GCC. Contact our sales desk for pricing, availability, project quantities and certification requirements.

PRESSURE AND TEMPERATURE

Pressure class	**Class 6000 to BS 3799**
Rating basis	**BS 3799 Class 6000 bore and wall**
Material group	**ASTM A182 F316/F316L, ASME B16.5 Gr. 2.2**
Temperature range	**-196°C to +425°C**

Class 3000 is a class designation, not a working pressure. The allowable pressure depends on size and design temperature under ASME B31.3 or the governing code. Confirm duty with SWBM before use on media or temperatures outside normal service.

COMPLIANCE AND QUALITY

- Dimensions to BS 3799, Class 6000
- Material to ASTM A182 F316/F316L, solution annealed
- Male NPT threads to ASME B1.20.1
- Marking to MSS SP-25: maker, material, class and size
- Material test certificate EN 10204 3.1 on request
- Third party inspection on request

TYPICAL APPLICATIONS

- Chemical and petrochemical process piping
- Offshore, marine and seawater service
- Instrument, sample and analyser lines
- Food, pharmaceutical and water treatment plant
- Hydraulic and utility systems
- Corrosive and low temperature service

INSTALLATION AND OPERATION

- Clean and inspect both male threads before assembly
- Apply PTFE tape or an approved thread sealant to the male threads only
- Make up hand tight, then tighten with a spanner on the hex only
- Hold the mating fitting while tightening so the first joint does not loosen
- Do not over-tighten: excessive make-up can split the female fitting
- Use an anti-galling thread sealant, stainless threads can gall if dry

COMPANY

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