



CI BUTTERFLY VALVE LUG SS DISC G/O JIS 5K

Lug Type Resilient Seated Butterfly Valve · Cast Iron Body, Stainless steel 316 Disc · Gear operated

BRAND: SW FLOW CONTROLS

SKU: SW-0391

SIZE 2" TO 12"

JIS 5K DRILLED



FIG. 1 | CI BUTTERFLY VALVE, LUG TYPE, GEAR OPERATED

PRODUCT OVERVIEW

The SWBM CI Butterfly Valve Lug Type is a quarter turn, concentric resilient seated valve for isolation and coarse regulation of water, oil and gas lines. The cast iron body carries threaded lugs on the full bolt circle, so the valve bolts independently to each flange and the downstream pipework can be removed without breaking the line.

The stainless steel 316 disc runs on a one piece stainless steel shaft supported in bronze bushings, and the elastomer seat forms a bi-directional bubble tight shut off against the disc edge while sealing the flange faces at the same time, so no separate gaskets are needed. Gear operation is fitted as standard and the ISO 5211 top flange accepts a pneumatic or electric actuator without an adaptor.

Valve type	Lug type butterfly valve, concentric
Operation	Manual, enclosed worm gear with handwheel
Body material	Cast iron, ASTM A126 Class B
Disc material	Stainless steel 316, ASTM A351 CF8M
End connection	Lug body, drilled JIS 5K
Pressure rating	5 kgf/cm ² (0.49 MPa, 5 bar)

TECHNICAL SPECIFICATION

Design standard	BS EN 593 / MSS SP-67 / API 609	Seat test	1.1 x rated pressure, bubble tight
Face to face	ISO 5752 / BS 5155	Working pressure	5 kgf/cm ² (0.49 MPa, 5 bar)
Flange drilling	JIS B 2220, 5K	Shaft	Stainless steel 410, ASTM A276 S41000
Top flange	ISO 5211, F07 and F10	Seat	EPDM standard, NBR on request
Testing	API 598 / EN 12266-1	Working medium	Water, oil and gas
Shell test	1.5 x rated pressure	Temperature range	-20°C to +110°C (EPDM seat)



PRODUCT DATA SHEET

CI BUTTERFLY VALVE LUG SS DISC G/O JIS 5K
Ref. SW-0391 | Rev. 01

BILL OF MATERIALS

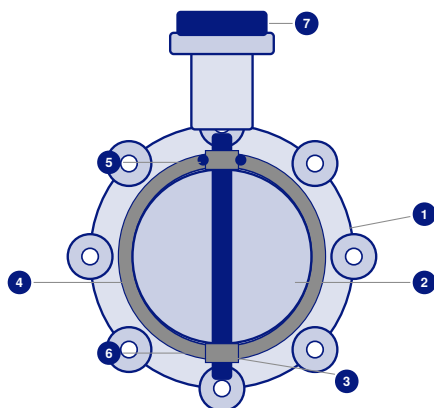


FIG. 2 | SECTIONAL ARRANGEMENT

#	COMPONENT	MATERIAL
1	Body	Cast iron, ASTM A126 Class B
2	Disc	Stainless steel 316, ASTM A351 CF8M
3	Shaft	Stainless steel 410, ASTM A276 S41000
4	Seat	EPDM (NBR on request)
5	Bushing	Bronze, ASTM B62 C83600
6	O-ring	NBR
7	Operator	Worm gearbox with handwheel, cast iron

Ductile iron body to ASTM A536 Gr. 65-45-12, and bronze, SS304 or SS316 discs, can be supplied against enquiry. Shaft in SS431 to ASTM A276 S43100 is available as an alternative.

DIMENSIONS AND WEIGHTS

SIZE	DN	BODY OD	BORE	L	H	H1	H2	PCD	BOLTS	BOLT SIZE	WEIGHT (KG)
2"	50	100	52	43	235	72.5	130.5	105	4	M12	4.1
2.1/2"	65	112	65	46	237	75.5	129.5	130	4	M12	5.5
3"	80	126	80	46	255	82	143	145	4	M16	6.8
4"	100	153	100	52	292	99.5	160.5	165	8	M16	8.6
5"	125	182	125	56	317	111	177	200	8	M16	10.5
6"	150	210	150	56	357	134	191	230	8	M16	12.5
8"	200	255	198	60	412	163	217	280	8	M20	21.4
10"	250	328	248	68	519	218	267	345	12	M20	29.3
12"	300	374	298	78	588	249	295	390	12	M20	44.0

All dimensions in mm. L = face to face, H = overall height, h1 = centreline to top of body neck, h2 = centreline to top of operator, PCD = flange bolt circle diameter. Top flange to ISO 5211 is F07 for 2" to 8" and F10 for 10" and 12". Dimensions and weights are nominal and are given for guidance only. Size 1.1/2" (DN40) and sizes above 12" are offered against enquiry. Certified drawings for the supplied make and size are issued on request.

ORDERING INFORMATION

FIELD	OPTIONS
Product code	SW-0391
Size	2", 2.1/2", 3", 4", 5", 6", 8", 10", 12"
Body	Cast iron, ASTM A126 Class B
Disc	Stainless steel 316, ASTM A351 CF8M
Seat	EPDM standard. NBR on request
Operation	Manual, enclosed worm gear with handwheel
Flange drilling	JIS 5K
Order example	SW-0391 / 4" / JIS 5K / SS DISC / EPDM / GEAR

Stock held in Dubai for fast despatch across the UAE and GCC. Contact our sales desk for pricing, availability, project quantities and certification requirements.



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CI BUTTERFLY VALVE LUG SS DISC G/O JIS 5K

Ref. SW-0391 | Rev. 01

PRESSURE AND TEMPERATURE

Working pressure	5 kgf/cm² (0.49 MPa, 5 bar)
Shell test	1.5 x rated pressure
Seat test	1.1 x rated pressure, bubble tight
Temperature, EPDM seat	-20°C to +110°C
Temperature, NBR seat	-10°C to +80°C

Ratings apply to cold, non-shock service and to a valve installed between two flanges. The dead end service rating of the lug body is lower than the line rating, confirm the figure with SWBM before specifying the valve for dead end duty.

TYPICAL APPLICATIONS

- Water treatment and distribution networks
- HVAC chilled water and condenser cooling circuits
- Fire protection ring mains and pump rooms
- Irrigation, pumping stations and district cooling
- Marine and offshore deck service lines
- General industrial process and utility piping

COMPLIANCE AND QUALITY

- Design in accordance with BS EN 593 and MSS SP-67
- Face to face to ISO 5752 and BS 5155
- Flange drilling to JIS B 2220, 5K
- Actuator mounting flange to ISO 5211
- Pressure testing to API 598 / EN 12266-1
- 100% shell and seat tested prior to despatch
- Material test certificate EN 10204 3.1 on request

INSTALLATION AND OPERATION

- Flush the line thoroughly before installation to clear weld slag, sand and debris
- Install with the disc almost closed, then open it fully once the flange bolts are tight
- Do not fit flange gaskets, the resilient seat faces seal against the flanges
- Check that the disc clears the pipe bore over its full travel before pressurising
- Tighten the flange bolts evenly in a diagonal sequence to avoid distorting the seat
- Set the gearbox open and closed stops after commissioning and do not force the handwheel
- Operate the valve periodically to stop the seat bonding to the disc in low use lines

COMPANY

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