# MS BUTT-WELD CONCENTRIC REDUCER SCH XS

Butt-Weld Concentric Reducer · Carbon Steel ASTM A234 WPB · ASME B16.9

BRAND: SW FLOW CONTROLS | SKU: SW-0313 | SIZE 12" TO 16" | SCH XS



FIG. 1 | MS BUTT-WELD CONCENTRIC REDUCER SCH XS

## PRODUCT OVERVIEW

The SWBM MS Butt-Weld Concentric Reducer joins two pipes of different bore on a common centreline, giving a symmetrical and gradual change in flow area. It is produced from carbon steel to ASTM A234 Grade WPB with a SCH XS wall, dimensioned to ASME B16.9, and is intended for extra strong, elevated pressure service.

Ends are bevelled for full penetration butt welding to ASME B16.25, giving a permanent, leak tight joint with a smooth bore and no crevices. Wall thickness matches SCH XS pipe to ASME B36.10M, so the fitting carries the same pressure rating as the connecting seamless pipe of the same schedule and material.

| | |
|---|---|
| Fitting type | **Concentric reducer, butt-weld** |
| Material | **Carbon steel, ASTM A234 WPB** |
| Dimensional standard | **ASME B16.9** |
| Wall thickness | **SCH XS, ASME B36.10M** |
| End connection | **Bevelled butt-weld, ASME B16.25** |
| Size range | **12" to 16" (DN300 to DN400)** |

## TECHNICAL SPECIFICATION

| | | | |
|---|---|---|---|
| Material specification | **ASTM A234 / ASME SA234 WPB** | Carbon | **0.30% max** |
| Dimensional standard | **ASME B16.9** | Manganese | **0.29% to 1.06%** |
| Wall schedule | **SCH XS to ASME B36.10M** | Tensile strength | **415 to 585 MPa** |
| End preparation | **Bevel to ASME B16.25** | Yield strength | **240 MPa min** |
| Bevel angle | **37.5° ±2.5°** | Pressure rating | **Equal to SCH XS seamless pipe** |
| Geometry | **Concentric, common centreline** | Surface finish | **Black varnish, rust preventive** |

## FEATURES AND MATERIALS

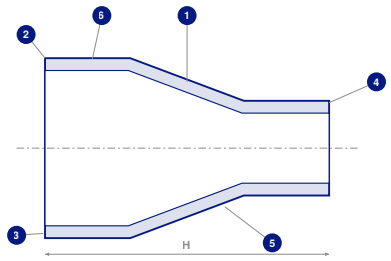



FIG. 2 | SECTION THROUGH REDUCER

| # | FEATURE | MATERIAL / DETAIL |
|---|---|---|
| 1 | Body | Carbon steel, ASTM A234 Grade WPB |
| 2 | Weld end bevel | 37.5° ±2.5° to ASME B16.25 |
| 3 | Root face (land) | 1.6 mm ±0.8 mm |
| 4 | Wall thickness | SCH XS to ASME B36.10M |
| 5 | Surface finish | Black varnish, rust preventive |
| 6 | Marking | Size, schedule, grade, heat no. (MSS SP-25) |

One piece fitting, no assembled parts. Thin walls of 3 mm and under may be supplied square cut or slightly chamfered.

## DIMENSIONS AND WEIGHTS

| SIZE | DN | OD (MM) | WALL (MM) | H (MM) | SMALL END OPTIONS | WEIGHT (KG) |
|---|---|---|---|---|---|---|
| **12"** | 300 | 323.8 | 12.70 | 203 | 10, 8, 6, 5 | 18.2 |
| **14"** | 350 | 355.6 | 12.70 | 330 | 12, 10, 8, 6 | 33.8 |
| **16"** | 400 | 406.4 | 12.70 | 356 | 14, 12, 10, 8, 6 | 41.1 |

Size, OD and wall refer to the large end. H = end to end. Weight is for reduction to the first small end listed. OD and wall to ASME B36.10M SCH XS; fitting dimensions to ASME B16.9. Weights are calculated estimates and not certified. Dimensions and weights are nominal and are given for guidance only. Certified drawings for the supplied make and size are issued on request.

## ORDERING INFORMATION

| FIELD | OPTIONS |
|---|---|
| Product code | SW-0313 |
| Size | 12", 14", 16" (large end x small end) |
| Schedule | SCH XS. Other schedules available under separate codes |
| Material | ASTM A234 WPB. MTC to EN 10204 3.1 on request |
| Order example | **SW-0313 / 16" x 12" / SCH XS / A234 WPB / BW** |

Stock held in Dubai for fast despatch across the UAE and GCC. Contact our sales desk for pricing, availability, project quantities and certification requirements.

## PRESSURE AND TEMPERATURE

| | |
|---|---|
| Pressure rating | **Equal to SCH XS seamless pipe of the same material** |
| Basis | **ASME B16.9 rating clause** |
| Allowable stress | **138 MPa at -29°C to +38°C (ASME B31.3)** |
| Minimum temperature | **-29°C (ASME B31.3, curve B)** |
| Maximum temperature | **+425°C for prolonged service** |

Design pressure is calculated by the piping designer from the governing code (ASME B31.1, B31.3, B31.4 or B31.8) using the wall thickness, corrosion allowance and design temperature. Impact testing may be required near the minimum temperature on thicker walls. Confirm duty with SWBM before use outside these limits.

## COMPLIANCE AND QUALITY

- Material to ASTM A234 / ASME SA234 Grade WPB
- Dimensions and tolerances to ASME B16.9
- Wall thickness to ASME B36.10M SCH XS
- Weld end bevel to ASME B16.25
- Marking to MSS SP-25
- Heat treatment as required by ASTM A234
- Material test certificate EN 10204 3.1 on request

## TYPICAL APPLICATIONS

- Pump discharge and vertical line transitions
- Oil and gas, petrochemical and refinery piping
- Chemical processing lines
- Water treatment and supply networks
- Industrial and utility pipelines
- Header to branch size changes

## INSTALLATION AND OPERATION

- Clean the bevel and 25 mm either side to bright metal, removing varnish, oil and rust
- Check bevel and root face for damage, re-dress to ASME B16.25 if required
- Align bores and set a root gap of 1.6 to 3.2 mm with even tack welds
- Weld with procedures and welders qualified to ASME Section IX
- Apply preheat and post weld heat treatment where the piping code requires it
- Carry out NDE and pressure testing to the governing piping code

COMPANY

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